

STEP BY STEP

Step 1

Feed paper into laser printer so that the printer is printing on the printable side (white gloss coated side).

Step 2

Design your image and and resize if necessary

Step 3

Set mug press temperature and time and let mug press reach set temperature

Step 4

Tape transfer onto tumbler with heat tape. Image facing the mug. Some coatings should be fully covered by the transfer sheet, to give an even consistent pressure.

Step 5

Wrap mug with silicone pad. Place mug in press and close. Use medium to high pressure.

Step 6

Once mug press beeps, remove tumbler from press. Allow to cool at room temperature. Once tumbler is cool, peel the transfer. Sometimes soaking in water can help the transfer peel better.

Step 7 (optional)

Place tumbler in glazing unit or oven for 1-2 mins or 5 mins respectively. Oven 350°F
This will make image more scratch resistant.

APPLICATION

Substrate Stainless Steel Bottle / Tumblers
Paper Mode Heavy to Label* Opaque Film
Image Mirror
Press Time: 90-180 sec.
Temperature: 330F (180-190C)
Pressure: Medium to Heavy
Peel: Cold

Recommended Substrates

Stainless Steel Water Bottles
Stainless Steel Tumbler / Cups
Most Save A Cup

*To print onto colored mugs, a white toner printer is required.

Recommended white toner printers are OKI C711, OKI pro8432, OKI pro9541 OR Ghost White Toner packages

Accessories Required

Computer, Color Laser Printer, Mug Press.

Printable side

The printable side (white gloss coated side)

Pressure Settings

We recommend using high pressure. If this paper is applied with inadequate pressure, the transfer will not stick to the mug.

Peeling

This paper is to be peeled completely cold.

Care Instructions

If the tumbler is coated for sublimation, the tumbler is dishwasher safe, unless not recommended by the manufacturer.

Storage

Metal Plus Transfer Paper has an indefinite shelf life when stored at room temperature. Keep away from direct heat, sunlight and humidity. It is recommended to store in plastic ziplock bag and the bag sealed while paper is not in use.